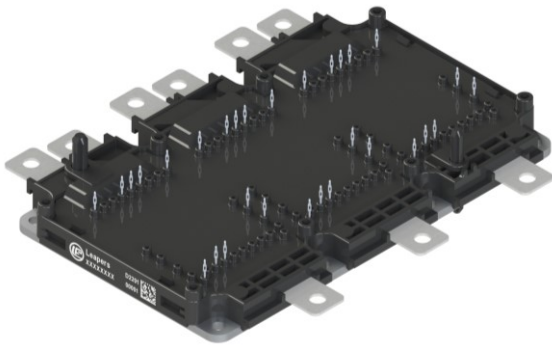


Description

The DFS03FB12HDW1 is a 3 Phase SiC MOSFET Power Module. It integrates high performance SiC MOSFET chips for xEV or motor drives application.



Features

- Blocking voltage 1200V
- $R_{DS(on)} = 2.8m\Omega$ ($T_j = 25^\circ C$)
- $R_{DS(on)} = 4.5m\Omega$ ($T_j = 175^\circ C$)
- Arcbonding™ technology
- 175°C maximum junction temperature
- Si₃N₄ AMB substrate
- Direct Cooled Pin Fin Base Plate
- Thermistor inside
- Press FIT Contact Technology

Applications

- xEV Applications
- Motor Drives

Circuit diagram

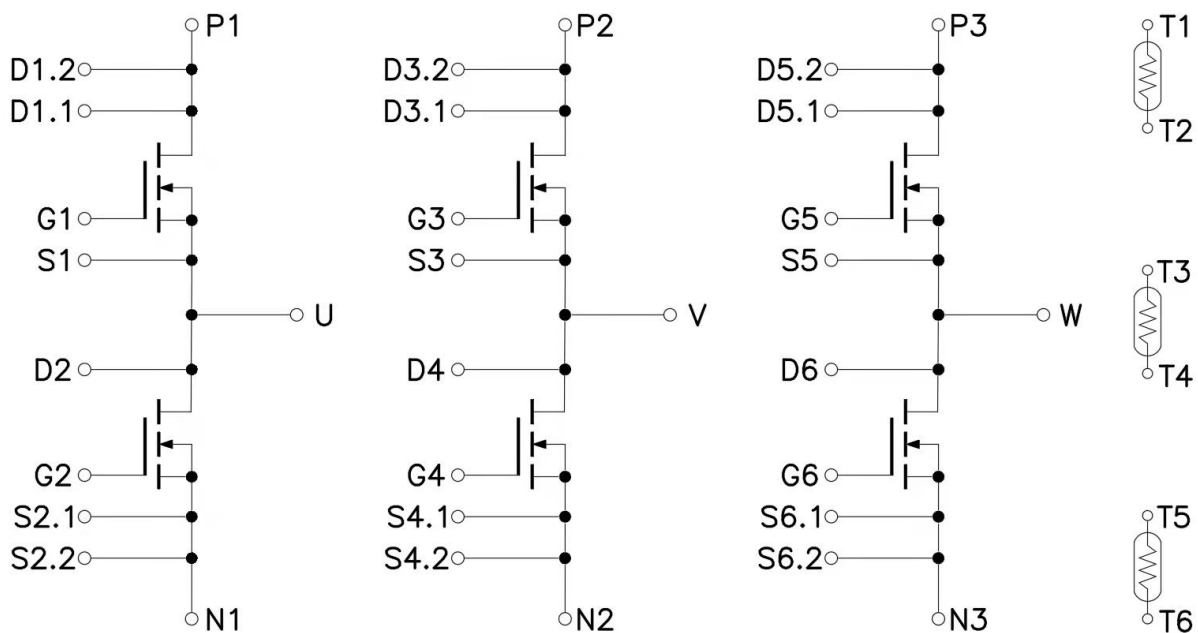


Figure 1. Out drawing & circuit diagram for DFS03FB12HDW1

Maximum Ratings ($T_j=25^{\circ}\text{C}$ unless otherwise specified)

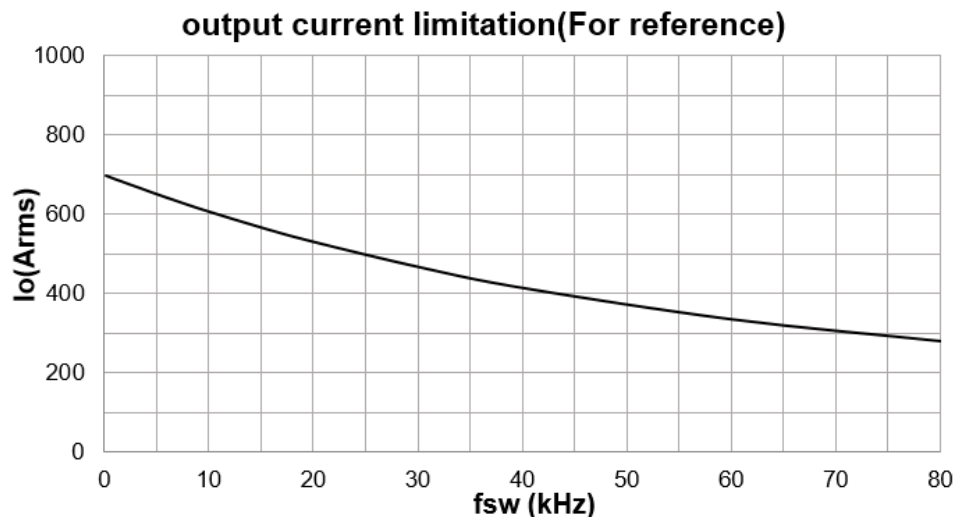
| Symbol | Parameter | Conditions | Ratings | Unit |
|-----------|-----------------------------|---|------------|--------------------|
| V_{DSS} | Drain-Source Voltage | G-S Short | 1200 | V |
| V_{GSS} | Gate-Source Voltage | D-S Short, AC frequency $\geq 1\text{Hz}$, Note1 | -8V/+19V | V |
| I_{DS} | DC Continuous Drain Current | $T_f=25^{\circ}\text{C}$ | 565 | A |
| I_{DS} | DC Continuous Drain Current | $T_f=65^{\circ}\text{C}$ | 485 | A |
| I_{SD} | Source (Body Diode) Current | $T_f=25^{\circ}\text{C}$, with ON signal | 565 | A |
| I_{SD} | Source (Body Diode) Current | $T_f=65^{\circ}\text{C}$, with ON signal | 485 | A |
| I_{DP} | Drain Pulse Current, Peak | Less than 1ms, Note2 | 1200 | A |
| P_D | Maximum Power Dissipation | $T_f=25^{\circ}\text{C}$ | 1440 | W |
| T_j | junction temperature | - | -40 to 175 | $^{\circ}\text{C}$ |
| T_{stg} | Storage temperature | - | -40 to 125 | $^{\circ}\text{C}$ |

Note1: Recommended Operating Value, -4V/+15V

Note2: Pulse width limited by maximum junction temperature

Typical current output ability

Condition: SPWM control, $V_{CC}=800\text{V}$, $R_g=3.3\Omega$, $T_f=65^{\circ}\text{C}$, $T_{jmax}=175^{\circ}\text{C}$, PF =0.8, Modulation rate =1



Note3: This graph is calculated value for reference based on the limitation of $T_{jmax}=175^{\circ}\text{C}$. The actual current out ability depends on inverter electrical, thermal and mechanic design. Please confirm it in actual application system.

Module

| Parameter | Conditions | Value | Unit |
|--|--|------------|------|
| Isolation voltage | Main terminal to base plate, f=0Hz, t=1sec | 4.2 | kV |
| Material of module baseplate | - | Cu+Ni | - |
| Creepage distance | terminal to heatsink terminal to terminal | 9 | mm |
| Clearance | terminal to heatsink terminal to terminal | 4.5 | mm |
| Stray inductance module | T _f =65°C | 8 | nH |
| Module lead resistance, terminals – chip | T _f =75°C | 0.1 | mΩ |
| Mounting torque for module mounting | Screw M4 baseplate to heatsink | 1.8 to 2.2 | Nm |
| Weight | - | 798 | g |

NTC characteristics

| Symbol | Parameter | Condition | Value | | | Unit |
|---------------------|-------------------|---|-------|------|------|------|
| | | | Min. | Typ. | Max. | |
| R ₂₅ | Resistance | T _c =25°C | - | 5 | - | kΩ |
| ΔR/R | Deviation of R100 | T _c =100°C, R ₁₀₀ =493Ω | 5 | - | 5 | % |
| P ₂₅ | Power dissipation | T _c =25°C | - | - | 20 | mW |
| B _{25/50} | B-value | R ₂ =R ₂₅ exp [B _{25/50} (1/T ₂ - 1/(298,15 K))] | - | 3375 | - | K |
| B _{25/80} | B-value | R ₂ =R ₂₅ exp [B _{25/80} (1/T ₂ - 1/(298,15 K))] | - | 3411 | - | K |
| B _{25/100} | B-value | R ₂ =R ₂₅ exp [B _{25/100} (1/T ₂ - 1/(298,15 K))] | - | 3433 | - | K |

MOSFET Electrical characteristics (T_j =25°C unless otherwise specified, chip)

| Symbol | Item | Condition | | Value | | | Unit | |
|-------------------------------|---------------------------------|--|-----------------------|-----------------------|-------|------|------|----|
| | | | | Min. | Typ. | Max | | |
| V _{(BR)DSS} | Drain-Source Breakdown Voltage | V _{GS} =0V, I _D =1.5mA | | 1200 | - | - | V | |
| I _{DSS} | Zero gate voltage drain current | V _{DS} =1200V, V _{GS} =0V | | - | 120 | 600 | μA | |
| V _{GS(th)} | Gate-source threshold voltage | I _D =160mA, V _{DS} =V _{GS} | | 1.8 | 2.5 | 3.6 | V | |
| I _{GSS} | Gate-Source Leakage Current | V _{GS} =15V, V _{DS} =0V, T _j =25°C | | - | 0.06 | 10 | μA | |
| R _{DS(on)} (Chip) | Static drain-source | I _D =600A | T _j =25°C | 2 | 2.8 | 3.7 | mΩ | |
| | On-state resistance | V _{GS} =15V | T _j =175°C | - | 4.5 | 6.3 | mΩ | |
| V _{DS(on)} (Chip) | Static drain-source | I _D =600A | T _j =25°C | - | 1.68 | 2.2 | V | |
| | On-state voltage | V _{GS} =15V | T _j =175°C | - | 2.7 | 3.8 | V | |
| C _{iss} | Input capacitance | V _{DS} =800V, V _{GS} =0V | | - | 33 | - | nF | |
| C _{oss} | Output capacitance | f=100KHz, V _{ac} =25mV | | - | 1.2 | - | nF | |
| C _{rss} | Reverse transfer capacitance | | | - | 0.07 | - | nF | |
| Q _G | Total gate charge | V _{DD} =800V, I _D =600A, V _{GS} =-4/+15V | | - | 1140 | - | nC | |
| t _{d(on)} | Turn-on delay time | | | T _j =25°C | - | 145 | - | ns |
| | | | | T _j =150°C | - | 128 | - | |
| t _r | Rise time | V _{DD} =600V I _D =600A | | T _j =25°C | - | 80 | - | ns |
| | | | | T _j =150°C | - | 67 | - | |
| t _{d(off)} | Turn-off delay time | V _{GS} =+15/-4V R _G =3.3Ω | | T _j =25°C | - | 327 | - | ns |
| | | | | T _j =150°C | - | 368 | - | |
| t _f | Fall time | Inductive load switching operation | | T _j =25°C | - | 45 | - | ns |
| | | | | T _j =150°C | - | 49 | - | |
| E _{on} | Turn-on power dissipation | | | T _j =25°C | - | 17.1 | - | mJ |
| | | | | T _j =150°C | - | 16.7 | - | |
| E _{off} | Turn-off power dissipation | | | T _j =25°C | - | 23.8 | - | mJ |
| | | | | T _j =150°C | - | 24.8 | - | |
| R _{th(j-f)} | FET Thermal Resistance | Junction to cooling fluid ΔV/Δt =10dm ³ /min, T _f =65°C | | - | 0.104 | - | K/W | |

Body Diode Electrical characteristics (T_j=25°C unless otherwise specified, chip)

| Symbol | Item | Condition | | Value | | | Unit |
|-----------------|-----------------------------------|--|------------------------|-------|------|------|------|
| | | | | Min. | Typ. | Max. | |
| V _{SD} | Body Diode Forward Voltage | V _{GS} = -4V I _{SD} = 600A | T _j = 25°C | 4.6 | 6.0 | - | V |
| | | | T _j = 175°C | 4.2 | 5.5 | - | |
| T _{rr} | Reverse recovery time | V _{DD} = 600V I _D = 600A | T _j = 25°C | - | 31 | - | ns |
| | | | T _j = 150°C | - | 51 | - | |
| Q _{rr} | Reverse recovery charge | V _{GS} = +15/-4V R _G = 3.3Ω | T _j = 25°C | - | 2.55 | - | uC |
| | | | T _j = 150°C | - | 9.22 | - | |
| E _{rr} | Diode switching power dissipation | Inductive load switching operation | T _j = 25°C | - | 0.67 | - | mJ |
| | | | T _j = 150°C | - | 2.63 | - | |

Test Conditions

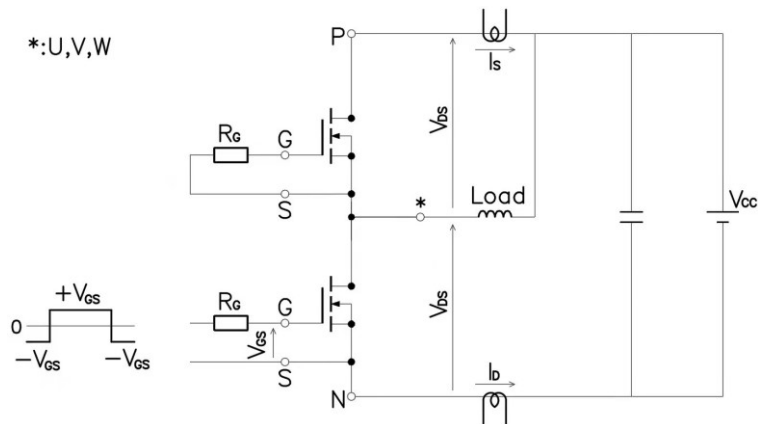


Figure 3. Switching time measure circuit

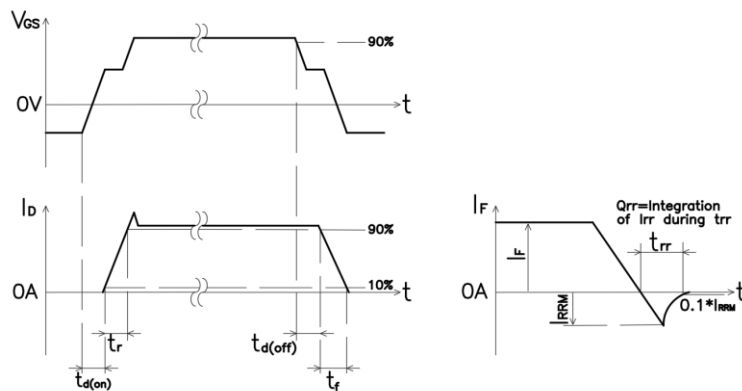


Figure 4. Switching time definition

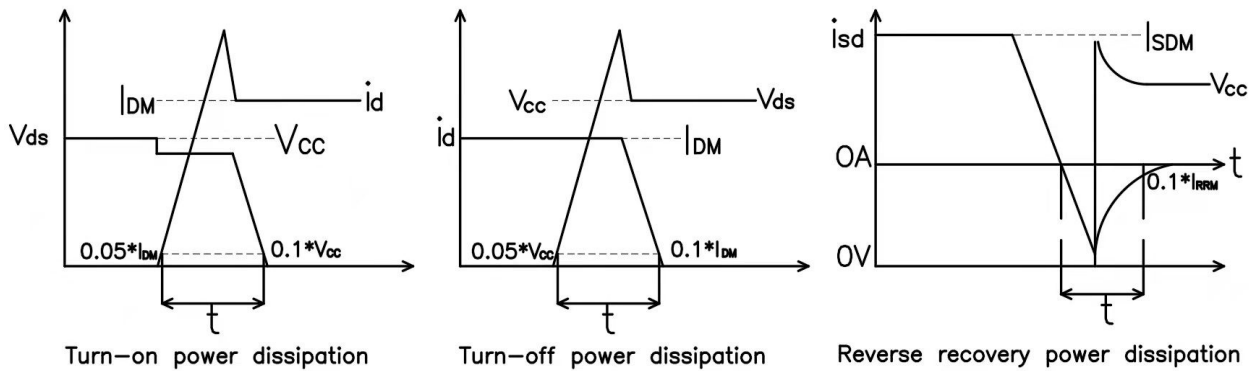


Figure 5. Switching power dissipation definition

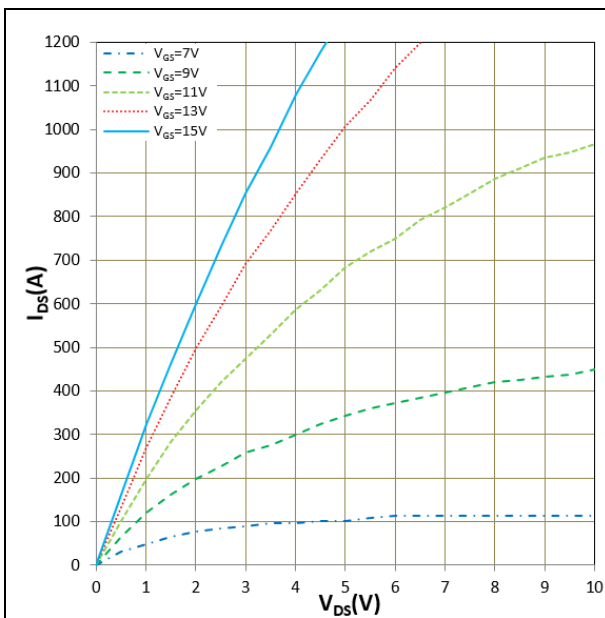


Figure 6. I_{DS} vs V_{DS}
 $T_j = 25^\circ C$, V_{GS} parameter

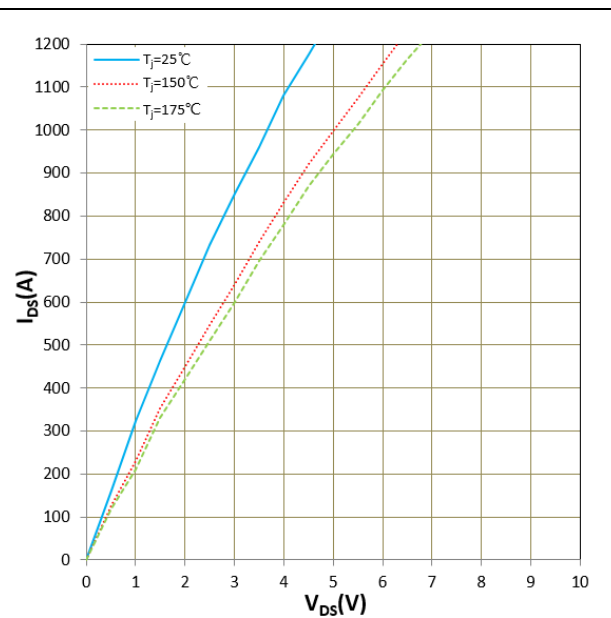


Figure 7. I_{DS} vs V_{DS}
 $V_{GS} = 15V$, T_j parameter

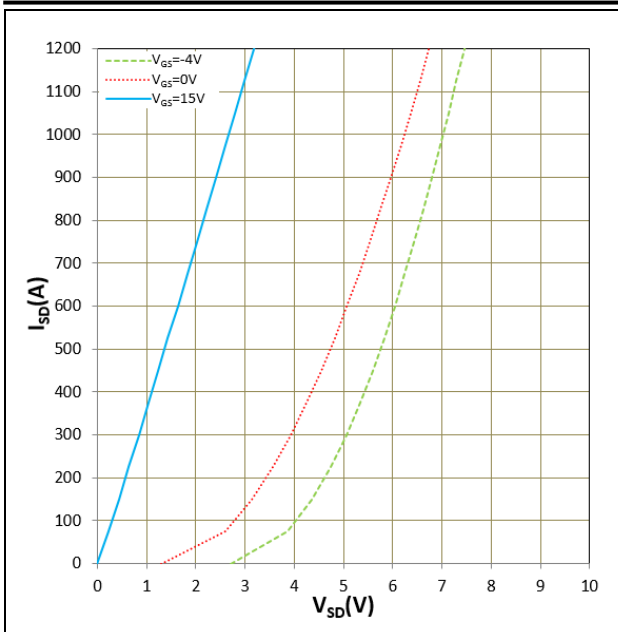


Figure 8. I_{SD} vs V_{SD}
 $T_j = 25^\circ\text{C}$, V_{GS} parameter

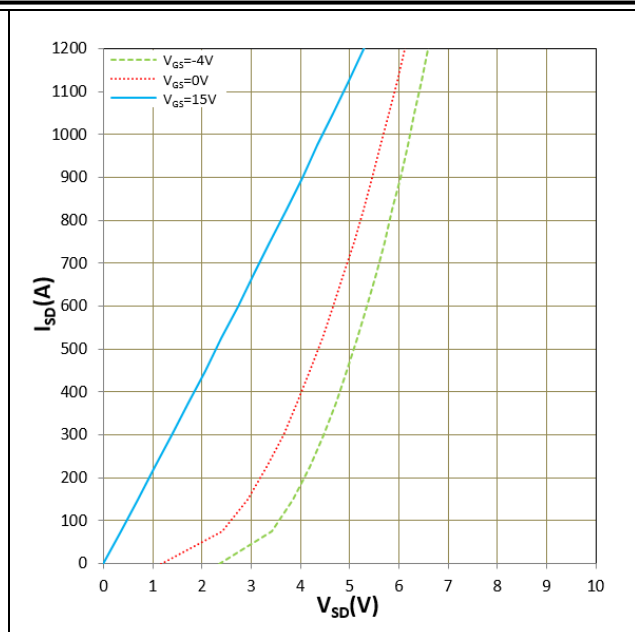


Figure 9. I_{SD} vs V_{SD}
 $T_j = 175^\circ\text{C}$, V_{GS} parameter

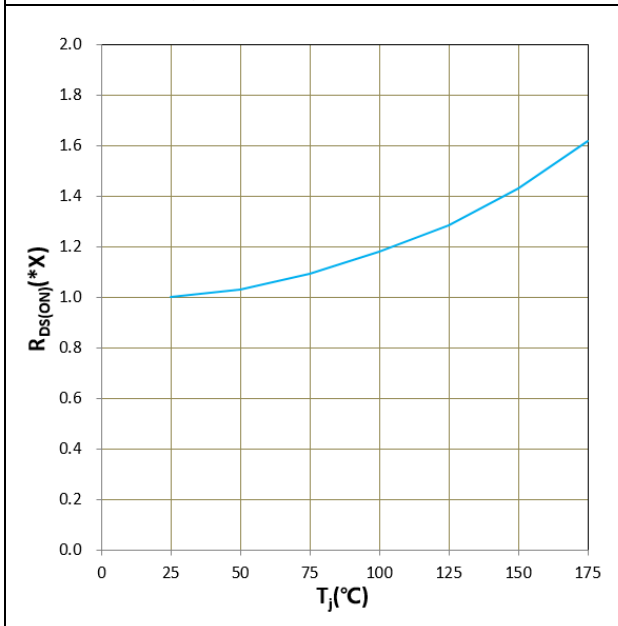


Figure 10. $R_{DS(ON)}$ vs T_j
 $1.0x = 2.8\text{m}\Omega$, $I_D = 600\text{A}$

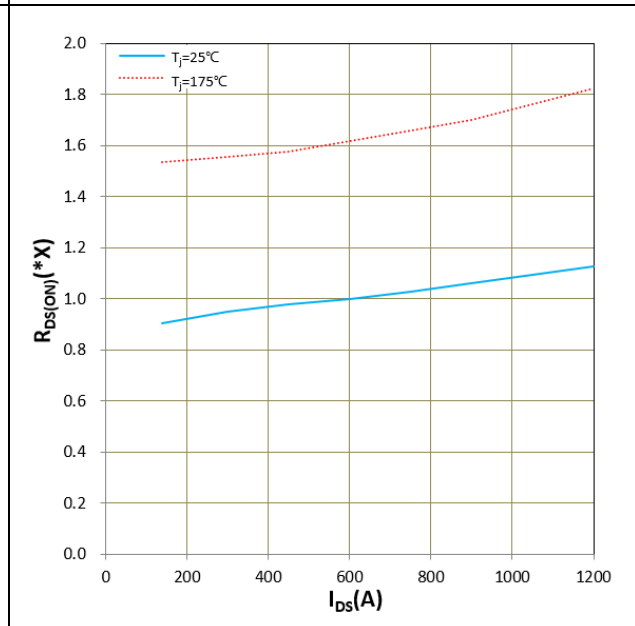


Figure 11. $R_{DS(ON)}$ vs I_{DS}
 $1.0x = 2.8\text{m}\Omega$

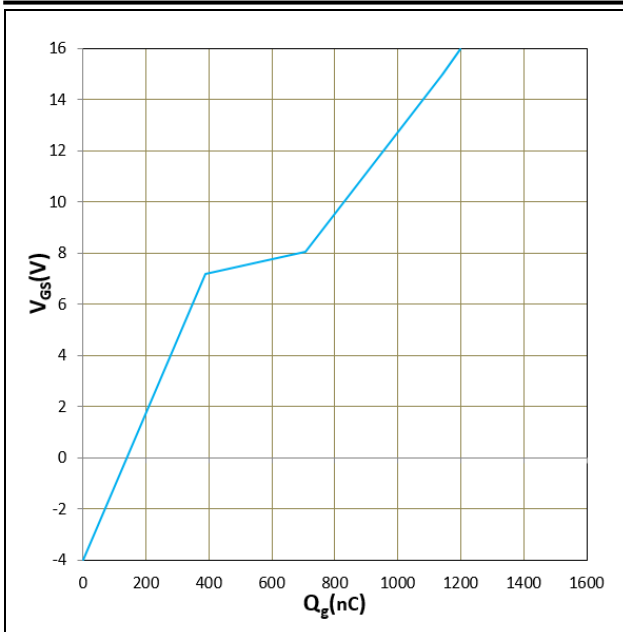


Figure 12. V_{GS} vs Q_g
 $T_j = 25^\circ\text{C}$, $V_{CC} = 600\text{V}$, $I_D = 600\text{A}$

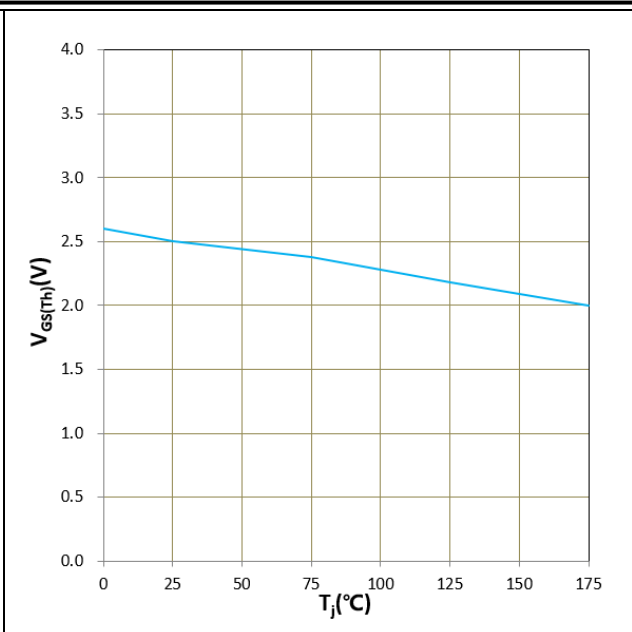


Figure 13. $V_{GS(th)}$ vs T_j
 $V_{GS} = V_{DS}$, $I_D = 160\text{mA}$

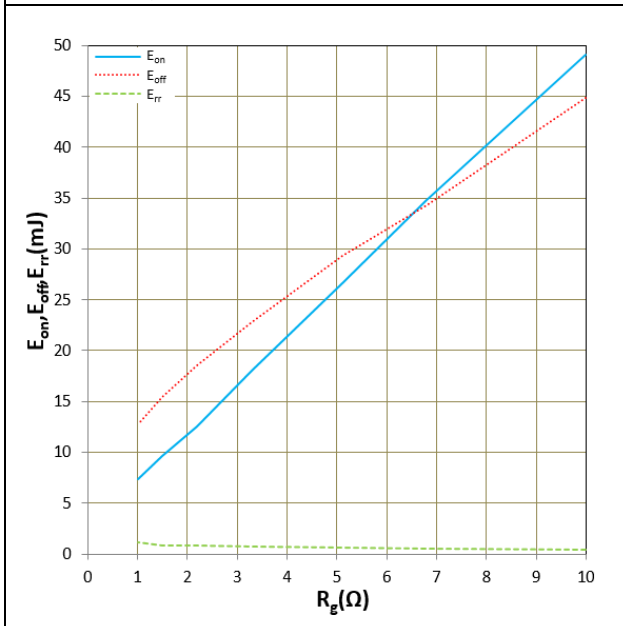


Figure 14. E_{on}, E_{off}, E_{rr} vs R_g
 $T_j = 25^\circ\text{C}$, $V_{CC} = 600\text{V}$, $I_D = 600\text{A}$, $V_{GS} = +15\text{V}/-4\text{V}$
 Inductive Load

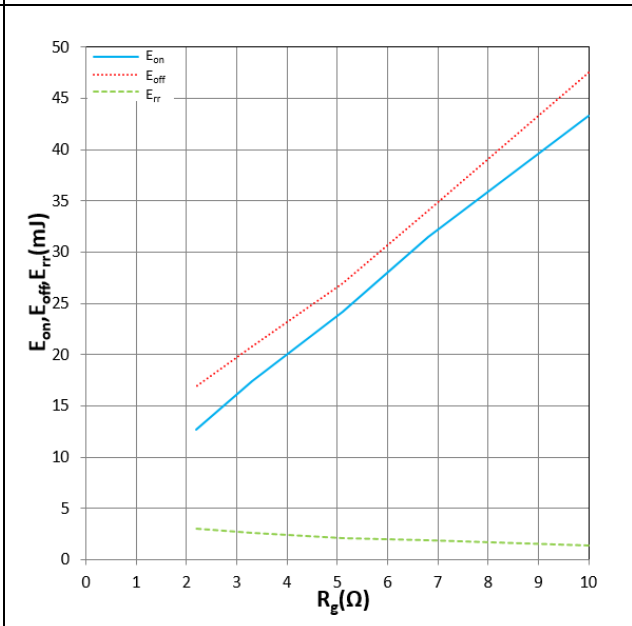


Figure 15. E_{on}, E_{off}, E_{rr} vs R_g
 $T_j = 150^\circ\text{C}$, $V_{CC} = 600\text{V}$, $I_D = 600\text{A}$, $V_{GS} = +15\text{V}/-4\text{V}$
 Inductive Load

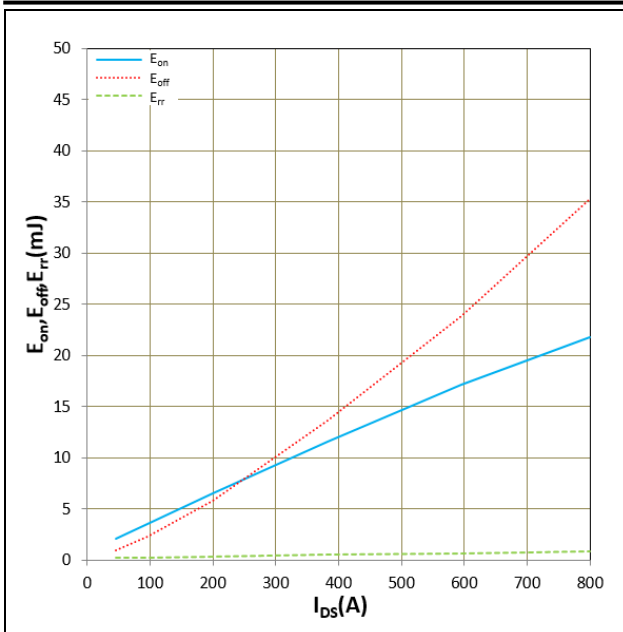


Figure 16. E_{on} , E_{off} , E_{rr} vs I_{DS}
 $T_j = 25^\circ\text{C}$, $V_{CC} = 600\text{V}$, $R_G = 3.3\Omega$, $V_{GS} = +15\text{V}/-4\text{V}$
 Inductive Load

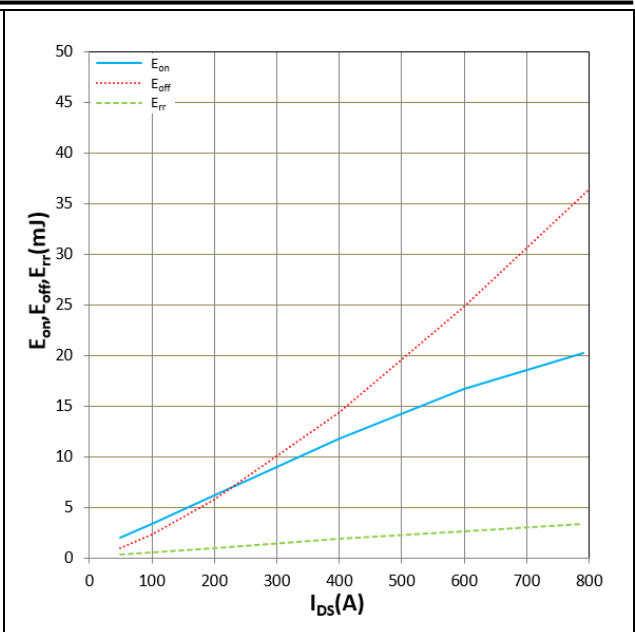


Figure 17. E_{on} , E_{off} , E_{rr} vs I_{DS}
 $T_j = 150^\circ\text{C}$, $V_{CC} = 600\text{V}$, $R_G = 3.3\Omega$, $V_{GS} = +15\text{V}/-4\text{V}$
 Inductive Load

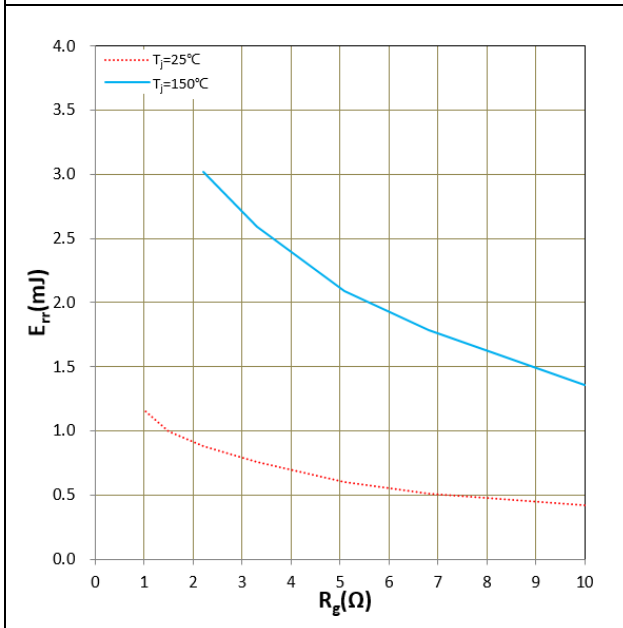


Figure 18. E_{rr} vs R_G
 $V_{DD} = 600\text{V}$, $I_F = 600\text{A}$, $V_{GS} = +15\text{V}/-4\text{V}$
 Inductive Load

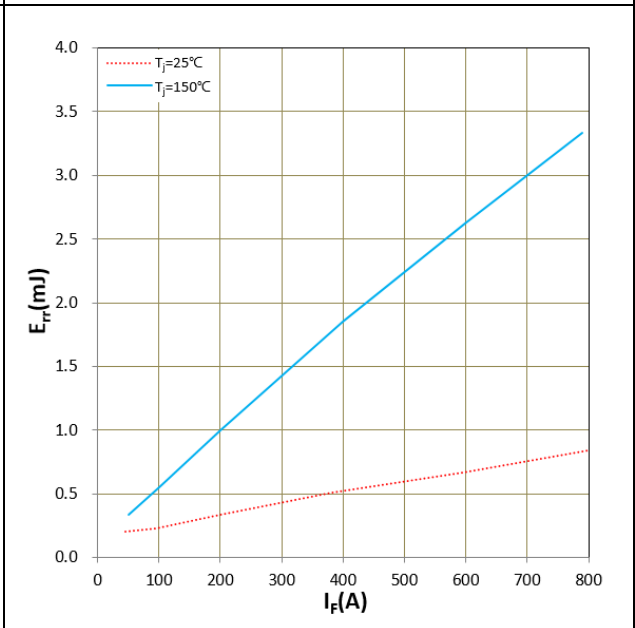


Figure 19. E_{rr} vs I_F
 $V_{DD} = 600\text{V}$, $R_G = 3.3\Omega$, $V_{GS} = +15\text{V}/-4\text{V}$
 Inductive Load

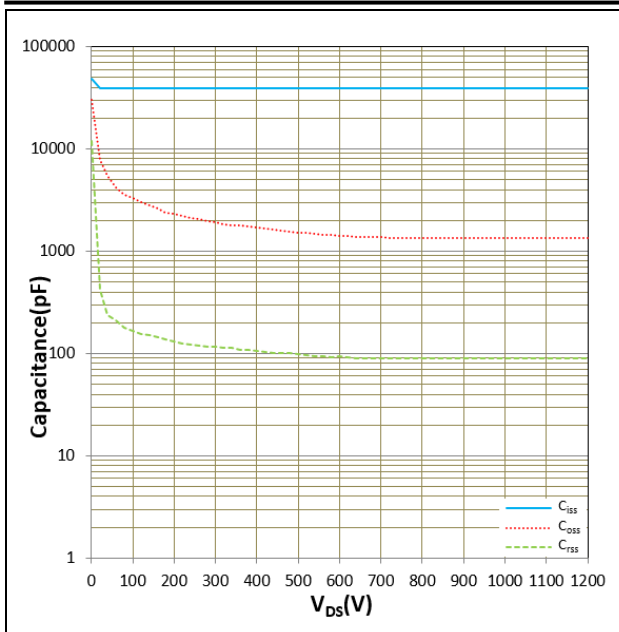


Figure 20. $C_{iss}, C_{oss}, C_{rss}$ vs V_{DS}
 $T_j = 25^\circ\text{C}$

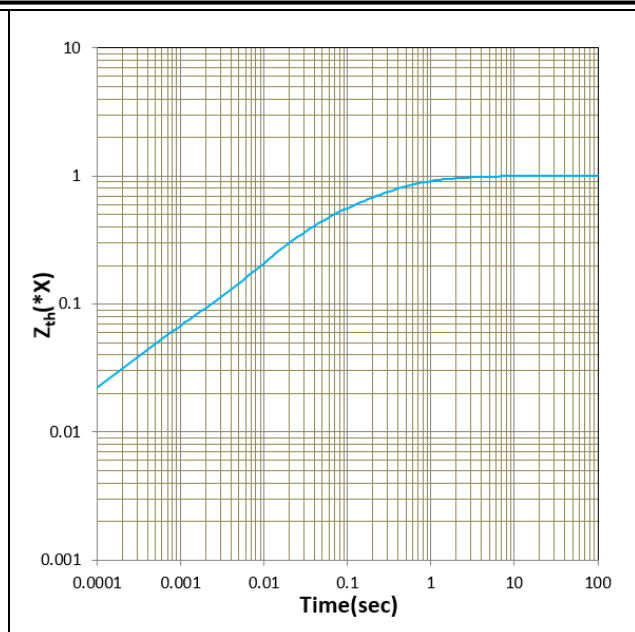


Figure 21. Transient thermal impedance
 $1.0x = 0.104\text{K/W}$

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