

Aluminum electrolytic capacitors

Capacitors with screw terminals

Series/Type: B41456, **B41458**Date: October 2015

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Capacitors with screw terminals

B41456, B41458

Compact - 85 °C

Long-life grade capacitors

Applications

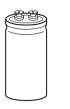
- General industrial electronics
- For switch-mode power supplies in professional equipment

Features

- High ripple current capability
- Compact design
- High reliability
- Long useful life
- All-welded construction ensures reliable electrical contact
- Version with low-inductance design available
- RoHS-compatible

Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud are not insulated





B41456 B41458









Specifications and characteristics in brief

$ \begin{array}{llllllllllllllllllllllllllllllllllll$							
$ \begin{array}{llllllllllllllllllllllllllllllllllll$	Rated voltage V _R	16 100 V DC					
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Surge voltage V _S	1.15 · V _R					
Leakage current I_{leak} $I_{leak} \le 0.020 \ \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)^{0.85} + 4 \ \mu A$ Self-inductance ESLApprox. 20 nH Capacitors with low-inductance design: $d \ge 64.3 \ mm$: approx. 13 nHUseful life¹)Requirements: $85 \ ^{\circ}C; \ V_R; \ I_{AC,R}$ > 12000 hRequirements: $ \Delta C/C \le 45\%$ of initial value $ESR \le 3 \ times initial specified limit$ Voltage endurance testPost test requirements: $ \Delta C/C \le 15\%$ of initial value $ESR \le 1.3 \ times initial specified limit$ Voltage endurance testPost test requirements: $ \Delta C/C \le 15\%$ of initial specified limitVibration resistance testTo IEC 60068-2-6, test Fc: Frequency range 10 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g , duration $3 \times 2 \ h$. Capacitor mounted by its body which is rigidly clamped to the work surface.IEC climatic categoryTo IEC 60068-1: $40/085/56 \ (-40 \ ^{\circ}C/+85 \ ^{\circ}C/56 \ days \ damp heat test)$ Detail specificationSimilar to CECC 30301-810	Rated capacitance C _R	2200 680000 μF					
$ \begin{array}{llll} & I_{leak} \leq 0.020 \; \mu A \cdot \left(\frac{S_R}{\mu F} \cdot \frac{S_R}{V} \right) & + 4 \; \mu A \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\$	Capacitance tolerance	±20% ≙ M					
Self-inductance ESL	o ican	$I_{leak} \le 0.020 \ \mu A \cdot \left(\frac{C_R}{\mu F}, \frac{V_R}{V}\right)^{0.85} + 4 \ \mu A$					
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$			(-)				
eq:def-def-def-def-def-def-def-def-def-def-	Sell-illudciance ESE		w-inducta	nce design:			
$ \begin{array}{ c c c c } \hline \textbf{Useful life}^{1)} & \textbf{Requirements:} \\ 85 \ ^{\circ}\text{C; V}_{\text{R}; I}_{\text{AC,R}} & > 12000 \ \text{h} & \Delta\text{C/C} & \leq 45\% \ \text{of initial value} \\ 40 \ ^{\circ}\text{C; V}_{\text{R}; 2.9 \cdot I}_{\text{AC,R}} & > 2000000 \ \text{h} & \text{ESR} & \leq 3 \ \text{times initial specified limit} \\ \hline \textbf{Voltage endurance test} & \textbf{Post test requirements:} \\ 85 \ ^{\circ}\text{C; V}_{\text{R}} & 2000 \ \text{h} & \Delta\text{C/C} & \leq 15\% \ \text{of initial value} \\ \hline \textbf{ESR} & \leq 1.3 \ \text{times initial specified limit} \\ \hline \textbf{Vibration resistance test} & \textbf{To IEC } 60068-2-6, \ \text{test } \text{Fc:} \\ \hline \textbf{Frequency range } 10 \dots 55 \ \text{Hz, displacement amplitude } 0.75 \ \text{mm, acceleration max. } 10 \ \textit{g, duration } 3 \times 2 \ \text{h.} \\ \hline \textbf{Capacitor mounted by its body which is rigidly clamped to the work surface.} \\ \hline \textbf{IEC climatic category} & \textbf{To IEC } 60068-1: \\ \hline \textbf{40/085/56 } (-40 \ ^{\circ}\text{C/+85 } \ ^{\circ}\text{C/56 } \text{ days damp heat test}) \\ \hline \textbf{Detail specification} & \textbf{Similar to CECC } 30301-810 \\ \hline \end{array} $				_			
$ 85 \ ^{\circ}\text{C}; \ V_{\text{R}}; \ I_{\text{AC,R}} \\ 40 \ ^{\circ}\text{C}; \ V_{\text{R}}; \ 2.9 \cdot I_{\text{AC,R}} \\ > 2000000 \ h \\ \Delta \text{C/C} \le 45\% \ \text{of initial value} \\ \text{ESR} \le 3 \ \text{times initial specified limit} \\ Voltage \ \text{endurance test} \\ 85 \ ^{\circ}\text{C}; \ V_{\text{R}} \\ 2000 \ h \\ \Delta \text{C/C} \le 15\% \ \text{of initial value} \\ \text{ESR} \le 1.3 \ \text{times initial specified limit} \\ \text{Vibration resistance test} \\ \text{Vibration resistance test} \\ \text{To IEC } 60068-2-6, \ \text{test } \text{Fc:} \\ \text{Frequency range } 10 \dots 55 \ \text{Hz, displacement amplitude } 0.75 \ \text{mm, acceleration max. } 10 \ g, \ \text{duration } 3 \times 2 \ \text{h.} \\ \text{Capacitor mounted by its body which is rigidly clamped to the work surface.} \\ \text{IEC climatic category} \\ \text{To IEC } 60068-1: \\ 40/085/56 \ (-40 \ ^{\circ}\text{C/+}85 \ ^{\circ}\text{C/56 } \text{ days damp heat test}) \\ \text{Detail specification} \\ \text{Similar to CECC } 30301-810$	Lleaful lifa1)						
$\begin{array}{lll} 40\ ^{\circ}\text{C; V}_{\text{R}; 2.9} \cdot I_{\text{AC,R}} &> 200000\ h & \text{ESR} &\leq 3\ \text{times initial specified limit} \\ \hline Voltage\ endurance\ test \\ 85\ ^{\circ}\text{C; V}_{\text{R}} & 2000\ h & \Delta C/C &\leq 15\%\ \text{of initial value} \\ \hline ESR &\leq 1.3\ \text{times initial specified limit} \\ \hline Vibration\ resistance\ test & To\ IEC\ 60068-2-6,\ test\ Fc: \\ \hline Frequency\ range\ 10\\ 55\ Hz,\ displacement\ amplitude\ 0.75\ mm,\ acceleration\ max.\ 10\ g,\ duration\ 3\times 2\ h.\ Capacitor\ mounted\ by\ its\ body\ which\ is\ rigidly\ clamped\ to\ the\ work\ surface. \\ \hline IEC\ climatic\ category & To\ IEC\ 60068-1:\ 40/085/56\ (-40\ ^{\circ}\text{C/+}85\ ^{\circ}\text{C/56}\ days\ damp\ heat\ test) \\ \hline Detail\ specification & Similar\ to\ CECC\ 30301-810 \\ \hline \end{array}$,					
$\begin{tabular}{ l l l l l l l l l l l l l l l l l l l$							
$\begin{tabular}{ l l l l l l l l l l l l l l l l l l l$	40 °C; V _R ; 2.9 · I _{AC,R}	> 200000 11		·			
$ 85 ^{\circ}\text{C}; \text{V}_{\text{R}} \\ & 2000 \text{h} \\ & \Delta\text{C/C} \leq 15\% \text{of initial value} \\ & \text{ESR} \leq 1.3 \text{times initial specified limit} \\ & \text{Vibration resistance test} \\ & \text{To IEC 60068-2-6, test Fc:} \\ & \text{Frequency range 10 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 } g, \text{duration } 3 \times 2 \text{h.} \\ & \text{Capacitor mounted by its body which is rigidly clamped to the work surface.} \\ & \text{IEC climatic category} & \text{To IEC 60068-1:} \\ & 40/085/56 (-40 ^{\circ}\text{C/+85 } ^{\circ}\text{C/56 days damp heat test)} \\ & \text{Detail specification} & \text{Similar to CECC 30301-810} \\ \\ & \text{AC/C} $			l _{leak}	≤ initial specified limit			
$ ESR \leq 1.3 \text{ times initial specified limit} $ $ I_{leak} \leq \text{initial specified limit} $ $ Vibration \text{ resistance test} To IEC 60068-2-6, \text{ test Fc:} $ $ Frequency \text{ range } 10 \dots 55 \text{ Hz, displacement amplitude } 0.75 \text{ mm, acceleration max. } 10 \text{ g, duration } 3 \times 2 \text{ h.} $ $ Capacitor \text{ mounted by its body which is rigidly clamped to the work surface.} $ $ IEC \text{ climatic category } To IEC 60068-1: $ $ 40/085/56 (-40 ^{\circ}\text{C/+85} ^{\circ}\text{C/56 days damp heat test)} $ $ Detail \text{ specification } Similar \text{ to CECC } 30301-810 $	Voltage endurance test		Post tes	t requirements:			
$\begin{tabular}{ l_{leak} c c c } \hline & I_{leak} & \leq initial specified limit \\ \hline Vibration resistance test & To IEC 60068-2-6, test Fc: & Frequency range 10 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g, duration 3\times2 h. Capacitor mounted by its body which is rigidly clamped to the work surface. \\ \hline IEC climatic category & To IEC 60068-1: & 40/085/56 (-40 °C/+85 °C/56 days damp heat test) \\ \hline Detail specification & Similar to CECC 30301-810 \\ \hline \end{tabular}$	85 °C; V _R	2000 h	∆C/C	≤ 15% of initial value			
Vibration resistance test To IEC 60068-2-6, test Fc: Frequency range 10 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g , duration 3×2 h. Capacitor mounted by its body which is rigidly clamped to the work surface. IEC climatic category To IEC 60068-1: $40/085/56$ (-40 °C/+85 °C/56 days damp heat test) Detail specification Similar to CECC 30301-810			ESR	≤ 1.3 times initial specified limit			
Frequency range 10 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g , duration 3×2 h. Capacitor mounted by its body which is rigidly clamped to the work surface. IEC climatic category To IEC 60068-1: $40/085/56 (-40 ^{\circ}\text{C/+85 }^{\circ}\text{C/56} \text{ days damp heat test})$ Detail specification Similar to CECC 30301-810			I _{leak}	≤ initial specified limit			
acceleration max. 10 g , duration 3×2 h. Capacitor mounted by its body which is rigidly clamped to the work surface. IEC climatic category To IEC 60068-1: $40/085/56 (-40 ^{\circ}\text{C/+85 } ^{\circ}\text{C/56 } \text{days } \text{damp } \text{heat test})$ Detail specification Similar to CECC 30301-810	Vibration resistance test	To IEC 60068-2-6,	test Fc:				
Capacitor mounted by its body which is rigidly clamped to the work surface. IEC climatic category To IEC 60068-1: 40/085/56 (-40 °C/+85 °C/56 days damp heat test) Detail specification Similar to CECC 30301-810		Frequency range 1	10 55 H	lz, displacement amplitude 0.75 mm,			
surface. IEC climatic category To IEC 60068-1: 40/085/56 (-40 °C/+85 °C/56 days damp heat test) Detail specification Similar to CECC 30301-810		acceleration max.	10 <i>g</i> , dura	ation 3 × 2 h.			
IEC climatic category To IEC 60068-1: 40/085/56 (-40 °C/+85 °C/56 days damp heat test) Detail specification Similar to CECC 30301-810		Capacitor mounted	d by its bo	dy which is rigidly clamped to the work			
40/085/56 (-40 °C/+85 °C/56 days damp heat test) Detail specification Similar to CECC 30301-810		surface.					
Detail specification Similar to CECC 30301-810	IEC climatic category	To IEC 60068-1:					
		40/085/56 (-40 °C/+85 °C/56 days damp heat test)					
Sectional specification IEC 60384-4	Detail specification	Similar to CECC 3	0301-810				
	Sectional specification	IEC 60384-4					

Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	≤ 51.6 mm	64.3 mm	76.9 mm
I _{AC,max}	34 A	45 A	57 A

¹⁾ Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



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B41456, B41458

Compact - 85 °C

Dimensional drawings

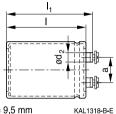
B41456

Ring clip/clamp mounting



Threaded stud mounting





M5: Min, reach of screw = 9.5 mm 9 mm for low inductance design

M6: Min, reach of screw = 12 mm 9.5 mm for low inductance design

Positive pole marking: +

Screw terminals with UNF threads are available upon request.

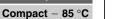
Dimensions and weights

Ter-	Dimensions (mm) with insulating sleeve						Approx.	
minal	d	l±1	I ₁ ±1	$I_2 + 0/-1$	d_1	d ₂ max.	a +0.2/-0.4	weight (g)
M5	35.7 +0.5/-1	55.7	62.2	13	M8	8.2	12.7	65
M5	35.7 +0.5/-1	80.7	87.2	13	M8	8.2	12.7	105
M5	35.7 +0.5/-1	105.7	112.2	13	M8	8.2	12.7	135
M5	51.6 +0.5/-1	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0.5/-1	105.7	112.2	17	M12	10.2	22.2	280
M5	64.3 +0.5/-1	105.7	112.2	17	M12	13.2	28.5	440
M6	76.9 +0.5/-1	105.7	111.5	17	M12	17.7	31.7	620
M6	76.9 +0.5/-1	143.2	149.0	17	M12	17.7	31.7	840
M6	76.9 +0.5/-1	220.7	226.5	17	M12	17.7	31.7	1300

For low-inductance design the following deviation applies:

d = 64.3 mm: $I_1 - 0.7 \text{ mm}$







Packing

Capacitor diameter d (mm)	length I	Packing units (pcs.)
35.7	all	36
51.6	all	36
64.3	all	25

Capacitor	length I (mm)	Packing units
diameter d (mm)	(mm)	(pcs.)
76.9	105.7 - 143.2	16
	220.7	12



For ecological reasons the packing is pure cardboard.





Compact - 85 °C

Special design

■ Low-inductance design

•	Identification in third block of ordering code	Remark
Low inductance (13 nH)	M003	For capacitors with diameter d ≥ 64.3 mm

Accessories

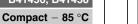
The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed	Screws/nuts	Maximum
		washers		torque
For terminals	M5	A 5.1 DIN 6797	DIN 7985 / ISO 7045-M5 × 10-5.6-Z	2.5 Nm thread depth t≥8 mm
	M6	A 6.4 DIN 6797	DIN 7985 / ISO 7045-M6 × 12-5.6-Z	4.0 Nm thread depth t ≥ 9.5 mm
For mounting	M8	J 8.2 DIN 6797	Hex nut BM 8 DIN 439	4 Nm
	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals - Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with d ≥ 64.3 mm	B44030
Insulating parts	B44020







Overview of available types

V _R (V DC)	16	25	40	63	100				
	Case dimensions d × I (mm)								
C _R (μF)									
2200					35.7× 55.7				
3300					35.7× 80.7				
4700				35.7× 55.7	35.7× 80.7				
6800				35.7× 55.7	35.7 × 105.7				
10000			35.7 × 55.7	35.7× 80.7	51.6× 80.7				
15000			35.7× 80.7	35.7 × 105.7	51.6 × 105.7				
22000	35.7× 55.7	35.7 × 55.7	35.7× 80.7	51.6× 80.7	64.3 × 105.7				
33000	35.7 × 55.7	35.7× 80.7	35.7 × 105.7	51.6 × 105.7	76.9 × 105.7				
47000	35.7× 80.7	35.7 × 105.7	51.6× 80.7	64.3 × 105.7	76.9 × 143.2				
68000	35.7 × 105.7	51.6 × 80.7	51.6 × 105.7	76.9 × 105.7					
100000	51.6× 80.7	51.6 × 105.7	64.3 × 105.7	76.9 × 143.2					
150000	51.6× 80.7	64.3 × 105.7	76.9 × 105.7	76.9 × 220.7					
220000	64.3 × 105.7	64.3 × 105.7	76.9 × 143.2						
330000	64.3 × 105.7	76.9 × 143.2							
470000	76.9 × 143.2	76.9×220.7							
680000	76.9 × 143.2								

The capacitance and voltage ratings listed above are available in different cases upon request. Other voltage and capacitance ratings are also available upon request.





Compact - 85 °C

Technical data and ordering codes

$\overline{C_{R}}$	Case	ESR _{typ}	ESR _{max}	Z _{max}	I _{AC,max}	$I_{AC,R}$	Ordering code	
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	(composition see	
20 °C	d×I	20 °C	20 °C	20 °C	40 °C	85 °C	below)	
μF	mm	mΩ	mΩ	mΩ	Α	Α	,	
$V_R = 16 V$	V _R = 16 V DC							
22000	35.7 × 55.7	14	28	23	21	7.1	B4145*B4229M000	
33000	35.7 × 55.7	11	21	17	24	8.3	B4145*B4339M000	
47000	35.7 × 80.7	8.0	16	13	30	11	B4145*B4479M000	
68000	35.7 × 105.7	6.5	13	10	30	13	B4145*B4689M000	
100000	51.6 × 80.7	5.0	10	8.2	34	14	B4145*B4100M000	
150000	51.6 × 80.7	4.2	8.4	6.8	34	15	B4145*B4150M000	
220000	64.3×105.7	3.7	7.3	5.9	45	20	B4145*B4220M00#	
330000	64.3×105.7	3.3	6.6	5.3	45	21	B4145*B4330M00#	
470000	76.9×143.2	3.0	6.1	4.9	57	25	B4145*B4470M00#	
680000	76.9×143.2	3.0	5.8	4.6	57	26	B4145*B4680M00#	
$V_{R} = 25 V$	DC							
22000	35.7 × 55.7	13	25	20	22	7.7	B4145*B5229M000	
33000	35.7 × 80.7	10	19	15	29	10	B4145*B5339M000	
47000	35.7×105.7	8.0	15	12	30	12	B4145*B5479M000	
68000	51.6 × 80.7	6.0	12	9.3	34	13	B4145*B5689M000	
100000	51.6×105.7	5.0	9.5	7.6	34	16	B4145*B5100M000	
150000	64.3×105.7	4.0	8.0	6.4	45	20	B4145*B5150M00#	
220000	64.3×105.7	3.5	7.0	5.6	45	21	B4145*B5220M00#	
330000	76.9×143.2	3.2	6.4	5.1	57	25	B4145*B5330M00#	
470000	76.9×220.7	3.0	4.0	4.8	57	31	B4145*B5470M00#	
$V_R = 40 V$	DC							
10000	35.7 × 55.7	19	37	34	18	6.3	B4145*B7109M000	
15000	35.7 × 80.7	14	27	24	24	8.3	B4145*B7159M000	
22000	35.7×80.7	10	20	18	28	9.6	B4145*B7229M000	
33000	35.7×105.7	8.0	15	13	30	12	B4145*B7339M000	
47000	51.6 × 80.7	6.0	12	10	34	13	B4145*B7479M000	
68000	51.6 × 105.7	5.0	10	8.4	34	16	B4145*B7689M000	
100000	64.3×105.7	4.1	8.2	7.0	45	19	B4145*B7100M00#	
150000	76.9×105.7	3.0	5.5	6.0	57	21	B4145*B7150M00#	
220000	76.9 × 143.2	3.0	5.0	5.4	57	25	B4145*B7220M00#	

Composition of ordering code

- * = Mounting style
 - 6 = for capacitors with ring clip/clamp mounting
 - 8 = for capacitors with threaded stud
- # = Design
 - 0 = for standard capacitors
 - 3 = for capacitors with low inductance (13 nH) (only for $d \ge 64.3$ mm)







Technical data and ordering codes

C _R	Case	ESR _{typ}	ESR _{max}	Z _{max}	I _{AC,max}	I _{AC,R}	Ordering code
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 Hz	100 Hz	(composition see
20 °C	d×I	20 °C	20 °C	20 °C	40 °C	85 °C	below)
μF	mm	mΩ	mΩ	$m\Omega$	Α	Α	
$V_R = 63 \text{ V}$	DC						
4700	35.7 × 55.7	30	60	58	14	4.9	B4145*B8478M000
6800	35.7×55.7	22	43	42	17	5.9	B4145*B8688M000
10000	35.7×80.7	16	31	30	23	7.7	B4145*B8109M000
15000	35.7×105.7	11	22	21	30	10	B4145*B8159M000
22000	51.6 × 80.7	8.0	16	16	33	11	B4145*B8229M000
33000	51.6×105.7	6.0	12	12	34	14	B4145*B8339M000
47000	64.3×105.7	5.0	10	9.4	45	18	B4145*B8479M00#
68000	76.9×105.7	3.0	5.0	6.5	57	20	B4145*B8689M00#
100000	76.9×143.2	3.0	4.0	6.0	57	25	B4145*B8100M00#
150000	76.9×220.7	3.0	4.0	5.0	57	31	B4145*B8150M00#
$V_{R} = 100$	V DC						
2200	35.7 × 55.7	40	80	70	13	4.3	B4145*B9228M000
3300	35.7×80.7	28	55	48	17	5.8	B4145*B9338M000
4700	35.7 × 80.7	20	40	35	20	6.7	B4145*B9478M000
6800	35.7×105.7	15	29	25	25	8.7	B4145*B9688M000
10000	51.6 × 80.7	9.0	18	14	30	10	B4145*B9109M000
15000	51.6 × 105.7	8.0	15	12	34	13	B4145*B9159M000
22000	64.3 × 105.7	5.0	10	10	45	17	B4145*B9229M00#
33000	76.9×105.7	3.0	6.0	7.0	56	19	B4145*B9339M00#
47000	76.9×143.2	3.0	5.0	6.0	57	24	B4145*B9479M00#

Composition of ordering code

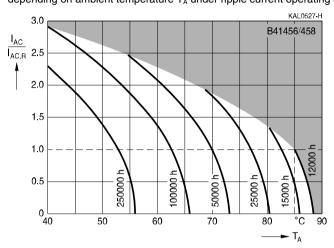
- * = Mounting style
 - 6 = for capacitors with ring clip/clamp mounting
 - 8 = for capacitors with threaded stud
- # = Design
 - 0 = for standard capacitors
 - 3 = for capacitors with low inductance (13 nH) (only for $d \ge 64.3$ mm)



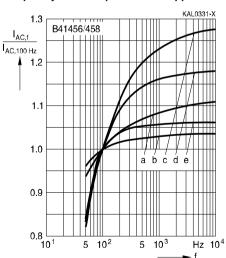


Compact - 85 °C

Useful life¹⁾ depending on ambient temperature T_A under ripple current operating conditions



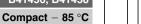
Frequency factor of permissible ripple current I_{AC} versus frequency f



V _R (V DC)	≤ 63	100
d = 35.7 mm	а	С
d = 51.6 mm	а	d
d = 64.3 mm	а	d
d = 76.9 mm	b	е

¹⁾ Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

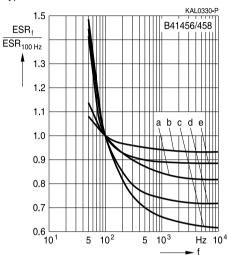






Frequency characteristics of ESR

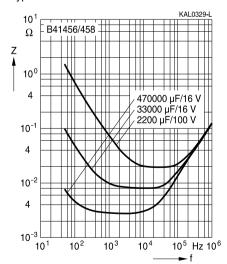
Typical behavior



V _R (V DC)	≤ 63	100
d = 35.7 mm	а	С
d = 51.6 mm	а	d
d = 64.3 mm	а	d
d = 76.9 mm	b	е

Impedance Z versus frequency f

Typical behavior at 20 °C







Compact - 85 °C

Cautions and warnings

Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.







Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw-terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"





Compact - 85 °C

Topic	Safety information	Reference chapter "General technical information"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at $+5$ to $+35$ °C and a relative humidity of $\leq 75\%$.	7.3 "Shelf life and storage conditions"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals – accessories"

Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes.







Compact - 85 °C

Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
C_s	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_{f}	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR _T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I_{AC}	Alternating current (ripple current)	Wechselstrom
I _{AC,RMS}	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
l _{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_C	Case temperature	Gehäusetemperatur
T_B	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





B41456, B41<u>458</u>

Compact - 85 °C

Symbol	English	German
V	Voltage	Spannung
V_{F}	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V_R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V_s	Surge voltage	Spitzenspannung
X_{C}	Capacitive reactance	Kapazitiver Blindwiderstand
X_L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z_T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ϵ_{0}	Absolute permittivity	Elektrische Feldkonstante
ϵ_{r}	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note

All dimensions are given in mm.



Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed guestions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
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Important notes

7. The trade names EPCOS, Alu-X, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PQSine, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, TFAP, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.