

# Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B41895 Date: November 2012

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# Single-ended capacitors

Low ESR, compact - 125 °C

# Long-life grade capacitors

# Applications

Automotive electronics

# Features

- Very compact design
- High operating temperature capability
- Long useful life
- High ripple current capability
- Low ESR
- RoHS-compatible

# Construction

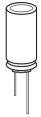
- Radial leads
- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Minus pole marking on the insulating sleeve
- Case with safety vent

# Delivery mode

Terminal configurations and packing:

- Bulk
- Taped, Ammo pack
- Cut
- Kinked
- PAPR (protection against polarity reversal): crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors - Taping, packing and lead configurations" for further details.







B41895

### Specifications and characteristics in brief

Rated voltage $V_{R}$	25 50 \	/ DC						
Surge voltage Vs	$1.15 \cdot V_{R}$							
Rated capacitance C <sub>R</sub>	470 68	00 µF						
Capacitance tolerance	$\pm 20\% \triangleq M$	£20% ≙ M						
Dissipation factor tan $\delta$	For capac	For capacitance higher than 1000 µF add 0.02 for every increase of						
(20 °C, 120 Hz)	1000 µF.	000 μF.						
	V <sub>R</sub> (V DC)		25	35	50			
	tan δ (max	x.)	0.14	0.12	0.10			
Leakage current I <sub>leak</sub> (20 °C, 5 min)	$I_{\text{leak}} = 0$	.01 μA •	$\left(\frac{C_R}{\mu F}, \frac{V_R}{V}\right)$ or 3 $\mu A$	A, whichever is gr	reater			
Self-inductance ESL	Diameter	(mm)	12.5	16	18			
	ESL (nH)		20	26	34			
Useful life <sup>1)</sup>				•				
125 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 3000 h	for $I \le 25$	mm					
	> 5000 h t	for l > 25	mm					
Requirements	$\Delta C/C$	≤±30%	of initial value					
	tan δ	$\leq$ 3 time	es initial specified	limit				
	I <sub>leak</sub>	$\leq$ initial	specified limit					
Voltage endurance test								
125 °C, V <sub>R</sub>	3000 h for	rl≤25 m	ım					
	5000 h for	r I > 25 m	nm					
Post test requirements	$\Delta C/C$	≤±25%	of initial value					
	tan δ	$\leq$ 2 time	s initial specified	limit				
	I <sub>leak</sub>	$\leq$ initial	specified limit					
Vibration resistance test	To IEC 60	068-2-6,	test Fc:					
	Frequenc	y range 1	10 Hz 2 kHz, di	splacement ampl	itude max.			
	-		on max. 20 <i>g</i> , dur					
	-	Capacitor rigidly clamped by the aluminum case.						
IEC climatic category	To IEC 60	068-1: 4	0/125/56 (-40 °C	/+125 °C/56 days	s damp heat test)			
Sectional specification	IEC 60384	4-4, AEC	-Q200					
Sectional specification	IEC 60384	4-4, AEC	-0200					

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

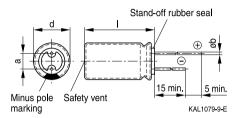




### **Dimensional drawing**

### With stand-off rubber seal

Diameters (mm): 12.5, 16, 18



# **Dimensions and weights**

Dimensions (	mm)			Approx. weight
d +0.5	1	a ±0.5	b	g
12.5	20 +2.0	5.0	0.60 ±0.05	3.6
12.5	25 +2.0	5.0	0.60 ±0.05	4.5
12.5	30 +2.0	5.0	0.80 ±0.05	5.3
12.5	35 +2.0	5.0	0.80 ±0.05	6.4
12.5	40 +2.0	5.0	0.80 ±0.05	7.4
16	20 +2.0	7.5	0.80 ±0.05	5.5
16	25 +2.0	7.5	0.80 ±0.05	7.5
16	31.5 +2.0	7.5	0.80 ±0.05	7.8
16	35.5 +2.0	7.5	0.80 ±0.05	9.2
18	20 +2.0	7.5	0.80 ±0.1	8.0
18	25 +2.0	7.5	0.80 ±0.1	9.0
18	31.5 +2.0	7.5	0.80 ±0.1	11.0
18	35 +2.0	7.5	0.80 ±0.1	13.0
18	40 +2.5	7.5	0.80 ±0.1	16.0



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# Overview of available types

V <sub>R</sub> (V DC)	25	35	50
	Case dimensions d	l×l (mm)	·
C <sub>R</sub> (μF)			
470		12.5 × 20	12.5×20
680		12.5 × 20	12.5 × 25
			16 × 20
820			12.5 × 30
1000		12.5 × 25	12.5 × 35
			16 × 25
			18 × 20
1200	12.5  imes 20	12.5  imes 30	12.5 × 40
		16 ×20	16 × 31.5
			18 × 25
1500		12.5  imes 35	16 × 35.5
		18 × 20	
1800	12.5  imes 25	12.5  imes 40	18 × 31.5
	16 × 20	16 × 25	
2200	12.5  imes 30	16 × 31.5	18 × 35
		18 × 25	
2700	12.5  imes 35	16 × 35.5	18 × 40
	16 × 25	18 × 31.5	
	18 ×20		
3300	12.5  imes 40	18 × 35	
	16 × 31.5		
3900	16 × 35.5		
	18 × 25		
4700	18 × 31.5	18 ×40	
5600	18 × 35		
6800	18 × 40		

Other voltage and capacitance ratings are available upon request.



Low ESR, compact - 125 °C

#### Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	Ordering code
120 Hz	dimensions	10 kHz	10 kHz	100 kHz	100 kHz	(composition see
20 °C	d×l	−40 °C	20 °C	20 °C	125 °C	below)
μF	mm	Ω	Ω	Ω	mA	
V <sub>R</sub> = 25 V D	C					
1200	12.5×20	0.384	0.048	0.044	1820	B41895A5128M***
1800	$12.5 \times 25$	0.296	0.037	0.033	2280	B41895A5188M***
1800	16 ×20	0.296	0.037	0.034	2280	B41895B5188M***
2200	$12.5 \times 30$	0.264	0.033	0.029	2560	B41895A5228M***
2700	$12.5 \times 35$	0.224	0.028	0.024	2970	B41895A5278M***
2700	16 ×25	0.232	0.029	0.026	2860	B41895B5278M***
2700	18 ×20	0.280	0.035	0.032	2490	B41895C5278M***
3300	$12.5 \times 40$	0.200	0.025	0.021	3340	B41895A5338M***
3300	16 × 31.5	0.208	0.026	0.023	3160	B41895B5338M***
3900	16 × 35.5	0.184	0.023	0.020	3590	B41895A5398M***
3900	18 × 25	0.216	0.027	0.024	3010	B41895B5398M***
4700	18 × 31.5	0.200	0.025	0.022	3390	B41895A5478M***
5600	18 × 35	0.176	0.022	0.019	3840	B41895A5568M***
6800	18 × 40	0.152	0.019	0.016	4230	B41895A5688M***

#### Composition of ordering code

\*\*\* = Version

- 000 = for standard leads, bulk
- 001 = for kinked leads, bulk (for d  $\times$  l = 12.5  $\times$  20 ... 12.5  $\times$  25 mm and Ø 16 ... 18 mm)
- 002 = for cut leads, bulk (for d  $\times$  l = 12.5  $\times$  20 ... 12.5  $\times$  25 mm and Ø 16 ... 18 mm)
- 003 = for crimped leads, blister (for  $\emptyset$  16 ... 18 mm)
- 004 = for J leads, blister (for  $\oslash$  12.5 ... 18 mm, excluding d × l = 12.5 × 30/35/40 and 18 × 40 mm)
- 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (for  $d \times I = 12.5 \times 20 \dots 12.5 \times 25$  mm)
- 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for d  $\times$  l = 16  $\times$  20 ... 16  $\times$  31.5 mm and 18  $\times$  20 ... 18  $\times$  31.5 mm)

012 = for bent  $90^{\circ}$  leads, blister (for  $\emptyset$  16 ... 18 mm)



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#### Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	Ordering code
120 Hz	dimensions	10 kHz	10 kHz	100 kHz	100 kHz	(composition see
20 °C	d×l	−40 °C	20 °C	20 °C	125 °C	below)
μF	mm	Ω	Ω	Ω	mA	
V <sub>R</sub> = 35 V D	C					
470	12.5 × 20	0.384	0.048	0.044	1820	B41895B7477M***
680	$12.5 \times 20$	0.384	0.048	0.044	1820	B41895A7687M***
1000	$12.5 \times 25$	0.296	0.037	0.033	2280	B41895A7108M***
1200	$12.5 \times 30$	0.264	0.033	0.029	2560	B41895A7128M***
1200	16 ×20	0.296	0.037	0.034	2280	B41895B7128M***
1500	$12.5 \times 35$	0.224	0.028	0.024	2970	B41895A7158M***
1500	18 ×20	0.280	0.035	0.032	2490	B41895B7158M***
1800	$12.5 \times 40$	0.200	0.025	0.021	3340	B41895A7188M***
1800	16 × 25	0.232	0.029	0.026	2860	B41895B7188M***
2200	16 × 31.5	0.208	0.026	0.023	3160	B41895A7228M***
2200	18 × 25	0.216	0.027	0.024	3010	B41895B7228M***
2700	16 × 35.5	0.184	0.023	0.020	3590	B41895A7278M***
2700	18 × 31.5	0.200	0.025	0.022	3390	B41895B7278M***
3300	18 ×35	0.176	0.022	0.019	3840	B41895A7338M***
4700	18 ×40	0.152	0.019	0.016	4230	B41895A7478M***

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- 003 = for crimped leads, blister (for  $\emptyset$  16 ... 18 mm)
- 004 = for J leads, blister (for  $\varnothing$  12.5 ... 18 mm, excluding d × I = 12.5 × 30/35/40 and 18 × 40 mm)
- 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (for d × I =  $12.5 \times 20 \dots 12.5 \times 25$  mm)
- 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for d  $\times$  l = 16  $\times$  20 ... 16  $\times$  31.5 mm and 18  $\times$  20 ... 18  $\times$  31.5 mm)
- 012 = for bent 90° leads, blister (for  $\emptyset$  16 ... 18 mm)



Low ESR, compact - 125 °C

#### Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,R</sub>	Ordering code
120 Hz	dimensions	10 kHz	10 kHz	100 kHz	100 kHz	(composition see
20 °C	d×l	−40 °C	20 °C	20 °C	125 °C	below)
μF	mm	Ω	Ω	Ω	mA	
V <sub>R</sub> = 50 V D	C					
470	12.5 × 20	0.384	0.048	0.044	1820	B41895A6477M***
680	$12.5 \times 25$	0.296	0.037	0.033	2280	B41895A6687M***
680	16 ×20	0.296	0.037	0.034	2280	B41895B6687M***
820	12.5  imes 30	0.264	0.033	0.029	2560	B41895A6827M***
1000	$12.5 \times 35$	0.224	0.028	0.024	2970	B41895A6108M***
1000	16 ×25	0.232	0.029	0.026	2860	B41895B6108M***
1000	18 ×20	0.280	0.035	0.032	2490	B41895C6108M***
1200	$12.5 \times 40$	0.200	0.025	0.021	3340	B41895A6128M***
1200	16 × 31.5	0.208	0.026	0.023	3160	B41895B6128M***
1200	18 ×25	0.216	0.027	0.024	3010	B41895C6128M***
1500	16 × 35.5	0.184	0.023	0.020	3590	B41895A6158M***
1800	18 × 31.5	0.200	0.025	0.022	3390	B41895A6188M***
2200	18 ×35	0.176	0.022	0.019	3840	B41895A6228M***
2700	18 × 40	0.152	0.019	0.016	4230	B41895A6278M***

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- 003 = for crimped leads, blister (for  $\emptyset$  16 ... 18 mm)
- 004 = for J leads, blister (for  $\oslash$  12.5 ... 18 mm, excluding d × l = 12.5 × 30/35/40 and 18 × 40 mm)
- 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (for  $d \times I = 12.5 \times 20 \dots 12.5 \times 25$  mm)
- 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for d  $\times$  l = 16  $\times$  20 ... 16  $\times$  31.5 mm and 18  $\times$  20 ... 18  $\times$  31.5 mm)

012 = for bent  $90^{\circ}$  leads, blister (for  $\emptyset$  16 ... 18 mm)

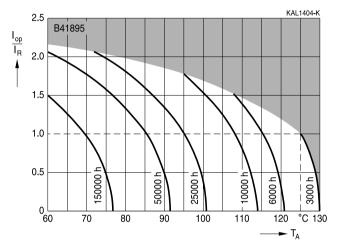


Low ESR, compact - 125 °C

### Useful life1)

depending on ambient temperature T<sub>A</sub> under ripple current operating conditions

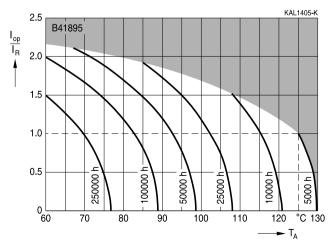
 $I \le 25 \text{ mm}$ 



# Useful life<sup>1)</sup>

depending on ambient temperature T<sub>A</sub> under ripple current operating conditions

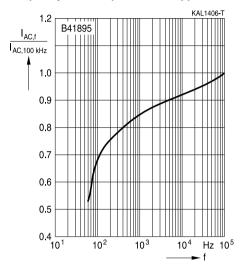
l > 25 mm



1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



Frequency factor of permissible ripple current  $I_{AC}$  versus frequency f





### Taping, packing and lead configurations

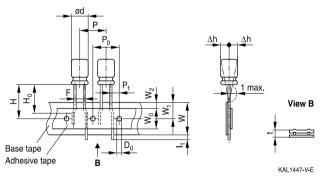
### Taping

Single-ended capacitors are available taped in Ammo pack from diameter 8 to 18 mm as follows:

Lead spacing F = 3.5 mm ( $\varnothing$  d = 8 mm) Lead spacing F = 5.0 mm ( $\varnothing$  d = 8 ... 12.5 mm) Lead spacing F = 7.5 mm ( $\varnothing$  d = 16 ... 18 mm).

#### Lead spacing 3.5 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 006



### Dimensions in mm

$\emptyset  d$	F	Н	W	W <sub>0</sub>	W <sub>1</sub>	$W_2$	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	Δh	D <sub>0</sub>
8	3.5	18.5	18.0	9.5	9.0	3.0	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Toler- ance	+0.8 -0.2	±1.0	±0.5	min.	±0.5	max.	±1.0	±0.3	±0.6	max.	±0.2	max.	±0.2
ance	-0.2												

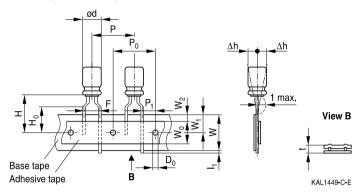
Leads can also run straight through the taping area.



# B41895 Low ESR, compact – 125 °C

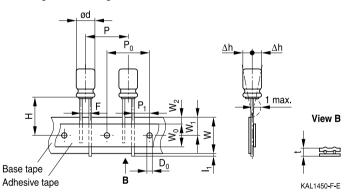
### Lead spacing 5.0 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 008



# Lead spacing 5.0 mm ( $\emptyset$ d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



### **Dimensions in mm**

Ød	F	Н	W	$W_{0}$	$W_1$	W2	H₀	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	Δh	D <sub>0</sub>
4 6.3	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.85	1.0	0.6	1.0	4.0
8		20.0		9.5			16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	9.5	9.0	1.5	-	12.7	12.7	3.85	1.0	0.6	1.0	4.0
12.5		19.0		11.5			-	15.0	15.0	5.0				
Toler- ance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	+0.3 -0.2	max.	±0.2

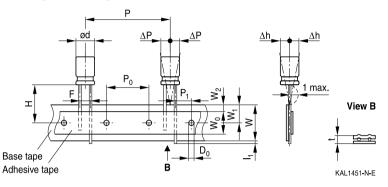
Taping is available up to dimensions  $d \times I = 12.5 \times 25$  mm.



Low ESR, compact - 125 °C

# Lead spacing 7.5 mm ( $\emptyset$ d = 16 ...18 mm)

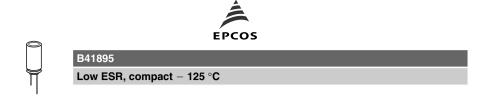
Last 3 digits of ordering code: 009



### **Dimensions in mm**

$\emptyset$ d	F	Н	W	W <sub>o</sub>	$W_1$	$W_2$	Р	P <sub>0</sub>	P <sub>1</sub>	$I_1$	t	$\Delta P$	$\Delta h$	$D_0$
16 18	7.5	18.5	18.0	12.5	9.0	1.5	30.0	15.0	3.75	1.0	0.7	0	0	4.0
Toler- ance	±0.8	-0.5 +0.75	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	±1.0	±1.0	±0.2

Taping is available up to dimensions  $d \times I = 16 \times 31.5$  mm and  $18 \times 31.5$  mm.



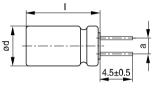
### Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

### Cut leads

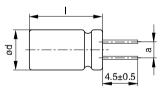
Last 3 digits of ordering code: 002

#### With stand-off rubber seal



KAL1085-I

### With flat rubber seal



KA	L1)	086	S-R

Case size	Dimensions (mm)
d $ imes$ l (mm)	a ±0.5
10 × 12.5	5.0
10×16	5.0
10×20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16×20	7.5
16×25	7.5
16×31.5	7.5
16 × 35.5	7.5
18×20	7.5
18×25	7.5
18×31.5	7.5
18 × 35	7.5
18×40	7.5

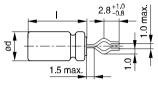


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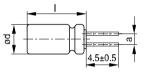
### **Kinked leads**

Last 3 digits of ordering code: 001

### With stand-off rubber seal

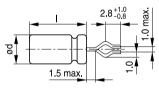




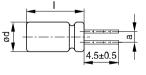


KAL1083-2

#### With flat rubber seal

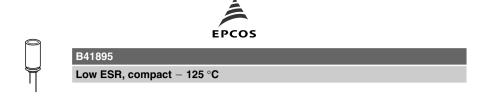


KAL1082-T



KAL1084-A

Case size	Dimensions (mm)
$d \times I$ (mm)	a ±0.5
10×20	5.0
12.5  imes 20	5.0
12.5  imes 25	5.0
16 × 20	7.5
16  imes 25	7.5
16 × 31.5	7.5
16 × 35.5	7.5
18×20	7.5
18 × 25	7.5
18×31.5	7.5
18 × 35	7.5
18 × 40	7.5



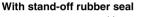
### PAPR leads (Protection Against Polarity Reversal)

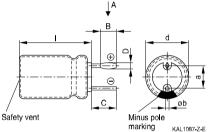
These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm (excluding d  $\times$  l = 12.5  $\times$  30/35/40 mm).

There are three configurations available: Crimped leads, J leads, bent 90° leads

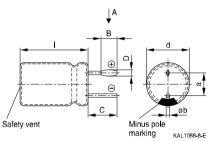
#### **Crimped leads**

Last 3 digits of ordering code: 003



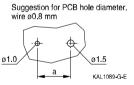


#### With flat rubber seal

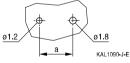


### Suggestion for PCB hole diameter





Suggestion for PCB hole diameter, wire ø1.0 mm



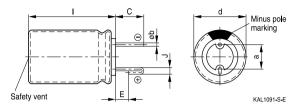
Case size	Dimensio	Dimensions (mm)				
d × l (mm)	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb
16×20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16×31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16×35.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
18×20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18×25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18×31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18×35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18×40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1



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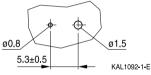
#### J leads

Last 3 digits of ordering code: 004

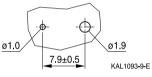


### Suggestion for PCB hole diameter

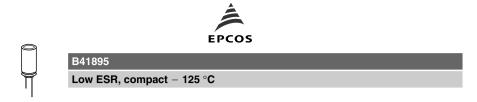
Suggestion for PCB hole diameter, wire  $\emptyset 0.6 \text{ mm}$ 



Suggestion for PCB hole diameter, wire  $\emptyset 0.8 \text{ mm}$ 

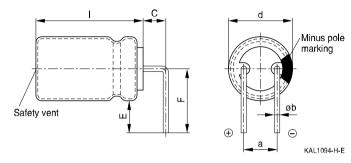


Case size	Dimensions (mm)					
$d \times I (mm)$	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb	
10 × 12.5	3.2	0.7	1.2	5.0	0.6 ±0.05	
10×16	3.2	0.7	1.2	5.0	0.6 ±0.05	
10×20	3.2	0.7	1.2	5.0	0.6 ±0.05	
$12.5 \times 20$	3.2	0.7	1.2	5.0	0.6 ±0.05	
12.5 × 25	3.2	0.7	1.2	5.0	0.6 ±0.05	
16×20	3.5	0.7	1.6	7.5	0.8 ±0.05	
16  imes 25	3.5	0.7	1.6	7.5	0.8 ±0.05	
$16 \times 31.5$	3.5	0.7	1.6	7.5	0.8 ±0.05	
$16 \times 35.5$	3.5	0.7	1.6	7.5	0.8 ±0.05	
18×20	3.5	0.7	1.6	7.5	0.8 ±0.1	
$18 \times 25$	3.5	0.7	1.6	7.5	0.8 ±0.1	
18×31.5	3.5	0.7	1.6	7.5	0.8 ±0.1	
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1	



# Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



Case size	Dimensions	(mm)			
d  imes I (mm)	C ±0.5	E ±0.5	F ±0.5	a ±0.5	Øb
16×20	4.0	4.0	12.0	7.5	0.8 ±0.05
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05
16  imes 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05
16  imes 35.5	4.0	4.0	12.0	7.5	0.8 ±0.05
18×20	4.0	4.0	13.0	7.5	0.8 ±0.1
18×25	4.0	4.0	13.0	7.5	0.8 ±0.1
18×31.5	4.0	4.0	13.0	7.5	0.8 ±0.1
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1
18×40	4.0	4.0	13.0	7.5	0.8 ±0.1

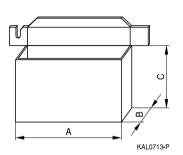
Bent leads for diameter 12.5 mm available upon request.



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# Packing units and box dimensions

Ammo pack



Case size d × l	Dimer	Dimensions (mm)			
mm	$A_{max}$	B <sub>max</sub>	$\mathbf{C}_{\max}$	pcs.	
8×11.5	345	55	240	1000	
10 × 12.5	345	55	280	750	
10 × 16	345	60	200	500	
10 × 20	345	60	200	500	
12.5  imes 20	345	65	280	500	
12.5  imes 25	345	65	280	500	
16×20	315	65	275	300	
16 × 25	315	65	275	300	
16  imes 31.5	315	65	275	300	
18×20	315	65	275	250	
18×25	315	65	275	250	
18×31.5	315	65	275	250	





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## Overview of packing units and code numbers for case sizes $8\times11.5$ ... $16\times35.5$

								PAPR	
Case size	Stan-	Taped	Taped,			Cut	Crimped	J leads,	Bent 90°
$d \times I$	dard,	Ammo	pack		leads,	leads,	leads,	blister	leads,
	bulk				bulk	bulk	blister		blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
8×11.5	1000	1000			-	—	_	_	
10 × 12.5	1000	750			-	1000	-	675	
10×16	1000	500			-	1000	-	675	
10×20	500	500	500			500	-	500	
12.5 × 20	350	500			350	350	-	300	1)
12.5 × 25	250	500			500	500	-	225	1)
12.5 × 30	200	_			-	_	_	_	
12.5 × 35	175	-			-	-	-	—	
12.5  imes 40	175	-			-	-	-	-	
16×20	250	300	300			200	200	200	120
$16 \times 25$	250	300			200	200	200	200	216
16×31.5	200	300			250	250	344	344	180
16 × 35.5	100	-	_		100	100	150	150	150
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		006	3.5	8					
complete		008	5	812.5					
ordering code		009	7.5	1618					
state the lead									
configuration									



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# Overview of packing units and code numbers for case sizes 18 $\times$ 20 ... 18 $\times$ 40

								PAPR	
Case size d × I	Stan- dard, bulk	Taped, Ammo pack			Kinked leads, bulk	Cut leads, bulk	Crimped leads, blister	J leads, blister	Bent 90° leads, blister
mm	pcs.	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.
18×20	175	250			175	175	200	200	120
18×25	150	250			150	150	200	200	120
18×31.5	100	250	250			100	150	150	120
$18 \times 35$	100	-	-			100	150	150	150
18×40	125	-			100	100	120	-	72
The last three digits of the complete ordering code state the lead configuration	000	Code 009	F (mm) 7.5	d (mm) 1618	001	002	003	004	012





### Cautions and warnings

### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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# Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw- terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"





Low ESR, compact - 125 °C

Торіс	Safety information	Reference chapter "General technical information"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of $\leq$ 75%.	7.3 Storage conditions
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



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# Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C <sub>R</sub>	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
C <sub>S,T</sub>	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C <sub>f</sub>	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$\mathbf{d}_{\max}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR <sub>f</sub>	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
$ESR_{T}$	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I <sub>AC</sub>	Alternating current (ripple current)	Wechselstrom
I <sub>AC,rms</sub>	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I <sub>AC,f</sub>	Ripple current at frequency f	Wechselstrom bei Frequenz f
I <sub>AC,max</sub>	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I <sub>AC,R</sub>	Rated ripple current	Nennwechselstrom
I <sub>AC,R</sub> (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I <sub>leak</sub>	Leakage current	Reststrom
I <sub>leak,op</sub>	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
<b>R</b> <sub>ins</sub>	Insulation resistance	Isolationswiderstand
<b>R</b> <sub>symm</sub>	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\Delta T$	Temperature difference	Temperaturdifferenz
T <sub>A</sub>	Ambient temperature	Umgebungstemperatur
T <sub>c</sub>	Case temperature	Gehäusetemperatur
T <sub>B</sub>	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
$\Delta t$	Period	Zeitraum
t <sub>b</sub>	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





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Symbol	English	German
V	Voltage	Spannung
V <sub>F</sub>	Forming voltage	Formierspannung
$V_{op}$	Operating voltage	Betriebsspannung
V <sub>R</sub>	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
X <sub>c</sub>	Capacitive reactance	Kapazitiver Blindwiderstand
XL	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Ζ <sub>T</sub>	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε <sub>0</sub>	Absolute permittivity	Elektrische Feldkonstante
ε <sub>r</sub>	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

# Note

All dimensions are given in mm.

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