

承 認 書  
SPECIFICATION FOR APPROVAL

**MESSRS:** \_\_\_\_\_

**NAME:** \_\_\_\_\_

**PART NO:** \_\_\_\_\_ TMCE15-108M63VB \_\_22\*37\_\_\_\_\_

**DATE:** \_\_\_\_\_

APPROVED BY		

Please return one copy with your approved signatures

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Customer : \_\_\_\_\_

Produce Date : 2024/3/12

Part No : \_\_\_\_\_

Topmay P/N : TMCE15-108M63VB\_22\*37

Series : TMCE15

Description : 1000 μF 63 V

Size 尺寸 : Φ 22 X 37

QTY : 10 PCS

Temperature Range : -40 °C ~ +105 °C

Cap. Tolerance: -20 % ~ +20 %

CP Wire Dimension : 0.8 mm

Inspection Warranty : JIS C 5141

**Test Condition :**

**CRITERIA :**

Temperature : 23 °C

Cap. Range : 900 μF ~ 1100 μF

Relative Humidity : 60 RH%

Dissipation Factor : 11 % Max

Frequency : 120 HZ

Leakage current : 630 μA/2Min/ Max

Impedance(Z):(At25±5°C 100K HZ) :      Ω Max

**TEST DATA :**

Item NO:	Capacitance(μF)	Dissipation Factor(%)	Leakage Current (μA)	Impedance(Z) 100K HZ(Ω)	REMARK
	900 μF~1100 μF	≦ 11 %	≦ 630 μA		Black
1	910.9	6.66	232.2		105C
2	913.8	6.61	235.1		
3	915.2	6.53	229.4		
4	916.4	6.59	236.9		
5	909.7	6.62	226.7		
6	913.3	6.67	229.5		
7	920.5	6.58	233.6		
8	911.4	6.64	238.4		
9	916.3	6.71	228.2		
10	913.9	6.68	231.6		
-X	<b>914.14</b>	<b>6.629</b>	<b>232.16</b>		
Approval	<b>OK</b>				

LCR METER : Chen Hwa1062A

Leakage Current METER : Chen Hwa 202A CLC

Approved By	Checked By	Test By
Huangxiaozhen	Jiang Rong	01

# Axial 1000 $\mu$ F 63 V

NO: 22 X 37

## Feature

- Working voltage range : **63** V
- Surge voltage range : **79** V
- Operating temp. Range : **-40** to **105 °C**
- Rate capacitance range : **900**  $\mu$ F to **1100**  $\mu$ F
- DC leakage current ( $\mu$ A) : **630**  $\mu$ A  
(After 2 minutes application of DC working voltage at 25°C)
- Dissipation factor : at 120 Hz, 25°C, **11** % (Max)
- Ripple current : at 120 Hz, 105°C, **1080** mA

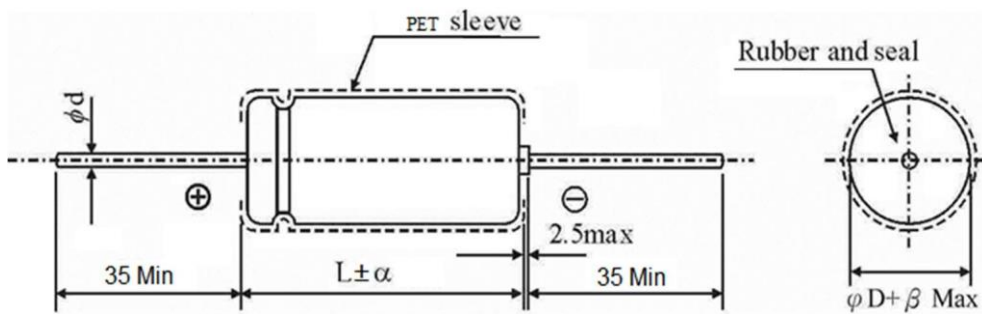
Load Life (2000 hours)

Capacitance change.....Within 20% of initial value  
 Dissipation Factor ..... Not exceed 200% of initial requirement  
 DC leakage current ..... Not exceed the initial requirement

Shelf life : 1000 hours no voltage applied

Capacitance change.....within 20% of initial value  
 Dissipation Factor ..... Not exceed 200% of initial requirement  
 D C leakage current ..... Not exceed the initial requirement

**Unit: mm**



$\Phi D$	22
L	37
$\Phi d \pm 0.05$	0.8
$\alpha$	2.0
$\beta$	1.0

# **CORPORATION**

## Performance Characteristics

### 1. General Characteristics

#### 1.1 **Marking:**

Capacitors shall be marked with **Topmay** mark, rated capacitance, rated DC working voltage

The cathode lead will be identified with minus signs (-) on the side of the case

#### 1.2 **Operating Temperature Range:**

These capacitors are designed to operate over a temperature range of -40 to +105°C. At -40°C capacitance shall retain at least 70% of their original 25°C measured capacitance. At +105°C, capacitance shall increase to no more than 120% of their original 25°C measured capacitance.

#### 1.3 **Vent Test (applies only to those capacitors with vents)**

During and after the applicable test below (1.3.1) there shall be no explosion, flash, flame or expulsion of particles of the core or container

In addition, the case shall not be expelled from the core. If the capacitor under test is a multisection unit, this test shall apply to the input section only.

##### 1.3.1 **DC test, Capacitors with DC rating volts or less:**

Both of the following tests shall be performed, but on separate test units.

###### 1.3.1.1 Forward Bias Test;

The capacitor under test shall be connected to a DC power supply that has sufficient voltage to supply a constant direct current of 500 milliamperes with the positive terminal of the capacitor connected to the positive supply terminal and the negative capacitor terminal connected to the negative supply terminal.

The constant current shall be maintained until (1) the capacitor vents, (2) 300 seconds have elapsed, or (3) the capacitor under test opens circuits

###### 1.3.1.2 Reverse Bias Test:

The capacitor under test shall be connected to a power supply with sufficient voltage to provide a constant direct current of 500 milliamperes when the positive capacitor terminal is connected to the negative supply terminal and the negative capacitor terminal to the positive supply terminal. The constant current shall be maintained until (1) the capacitor vents, (2) 300 seconds have elapsed, or (3) the capacitor opens circuits.

## 2. Mechanical Characteristics

### 2.1 Lead pull test:

- 2.1.1 That with diameter of lead wire less than 0.5mm and case size less than 10mm be capable of with standing a steady pull of 0.5kg for a period of 10 seconds.
- 2.1.2 That with diameter of lead wire between 0.6 to 0.8mm be capable of with standing a steady pull of 1kg for a period of 10 seconds.
- 2.1.3 That with diameter of lead wire larger than 0.8mm be capable of withstanding a steady pull of 2.5kg for a period of 10 seconds.

## 3. Electrical Characteristics

### 3.1 Standard Test Conditions:

Unless other wise specified all tests shall be performed at, or referred to an ambient temperature of 25°C and a relative humidity not greater than 50%

### 3.2 Capacitance and Dissipation Factor:

Measurements shall be made on a capacitance bridge capable of = 2% accuracy on capacitance and dissipation factor measurements.

Measurements shall be made at 120 HZ The RMS value of the AC measuring voltage shall not exceed 1.0 volt.

### 3.3 Leakage Current:

**3.3.1 Pre-conditioning:** Rated working voltage shall be applied to capacitors for a minimum period of 15 minutes duration at least 24 hours and not more than 48 hours before test.

**3.3.2 Test:** Measurements shall be made after 3 minutes charge at rated working voltage at 25°C with an application of a steady source of power.

### 3.4 Surge Voltage:

The surge DC rating is the maximum voltage to which the capacitor should be subjected under any condition. This includes transients and peak ripple at the highest line voltage.

3.4.1 Capacitors connect in series with 1000 ohm resistors shall with stand surge test voltage applied at the rated of 1/2 minute on, 4 1/2 minutes off, for 1000 successive test cycles at 25°C.

### 3.5 Humidity Test:

Capacitors shall be subjected to a temperature of 40±2°C at relative humidity of 95-98% for a period of 100 hours. Then air dried for 1 hour. Following this condition, capacitors shall meet the specified requirements for dissipation factor & DC leakage current, and the capacitance value shall not change more than 10%.

## 4. Life and Reliability Test

### 4.1 Life Test:

- 4.1.1 Rated voltage shall be applied to the capacitors for a period of 2000 hours while units are maintained at an ambient temperature of 105°C
- 4.1.2 Capacitors shall then be removed from the test chamber and return to room temperature.
- 4.1.3 The Capacitance shall then be measured in accordance with section 3.2 it shall not decrease to less than 80% of the capacitance at 25°C, measured prior to the test, nor shall it increase to more than 120% of the original 25°C value.
- 4.1.4 The dissipation factor shall be measured in accordance with section 3.2 The dissipation factor shall not exceed 200% of the initial requirement.
- 4.1.5 At the conclusion of the test, the leakage current shall not exceed the initial DC leakage current requirement Measurements shall be made in accordance with section 3.3.

### 4.2 Shelf Test:

After storage for 1000 hours at 105°C with no voltage applied the capacitance shall not decrease to less than 80% of the capacitance at 25°C and dissipation factor shall meet the initial requirements of section 4.1.4, the DC leakage current measured in accordance with section 3.3 shall not exceed 200% of the initial requirement for the capacitor (or not exceed the initial DC leakage current requirement).

## 5. Maximum Ripple Current:

- 5.1 Maximum RMS ripple current at 105°C 120Hz is given in the table
- 5.2 When capacitors are operated at temperatures other than 105°C, and frequency other than 120Hz, the maximum RMS ripple currents must be multiplied by the factors shown in below table

multiplier for Ripple Current vs. frequency

CAP(Uf)\Frequency(Hz)	50(60)	120	400	1K	10K	50K—100K
$CAP \leq 10$	0.8	1	1.30	1.45	1.65	1.70
$10 < CAP \leq 100$	0.8	1	1.23	1.36	1.48	1.53
$100 < CAP \leq 1000$	0.8	1	1.16	1.25	1.35	1.38
$1000 < CAP$	0.8	1	1.11	1.17	1.25	1.28

multiplier for Ripple Current vs. Temperature

Temperature(°C)	45	60	70	85	105
multiplier	2.10	1.90	1.40	1.25	1.00

## **6. Ripple Voltage:**

Ripple voltage must not exceed the following:

The Sum of the DC voltage plus the AC ripple voltage must not exceed the rated DC voltage

The DC Voltage plus the peak AC voltage must not cause a voltage reversal more than 1.5 volts.

## **7. Insulating:**

General series of aluminum electrolytic capacitors are covered with a vinyl sleeve or the like. And this Sleeve is used for marking, when the internal element or the container is needed to be insulated capacitors specially designed for insulation requirement are recommended to be used.

## **8. Soldering:**

**8.1** When soldering a printed circuit board with various components, too high soldering temperature or too long dipping times may cause secondary shrinking of the sleeve which unnecessarily exposes the container.

Soldering is allowed to perform at less than 260°C for less than 10 seconds.

**8.2** Soldering may melt or break the sleeve if the sleeve is contacted with circuit patterns. To avoid this trouble the capacitors are recommended to be slightly apart from the circuit boards.

## **9. Vent:**

The capacitors are provided with a pressure resistive controlled safety vent formed on the bottom of the Container. The vent is designed to rupture in the event that higher internal pressure is developed by Circuit malfunction or capacitor misuse.

## **10. High Altitude:**

These capacitors are capable of withstanding in transit conditions where storage temperature may range from -40 to +105°C and the altitude may reach 200,000 feet.

## **11. Cleaning Agents:**

Halogenated hydrocarbon cleaning solvents are not recommended for use in cleaning capacitors supplied with exposed end seals where cleaning with a halogenated solvent is desired, capacitors should be ordered with a Epoxy-coated end seal.